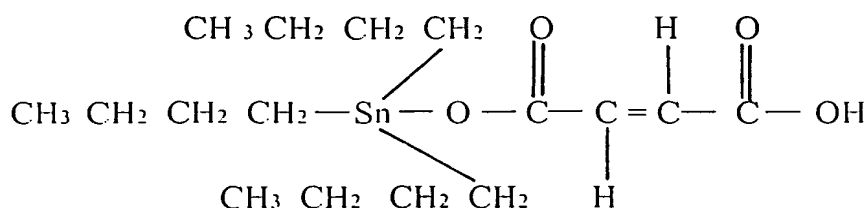


--1. (Amended) A manufacturing method of the grip rubber for an exercise device, comprising the steps of first diluting a PU resin by adding the PU resin to a DMF solvent, followed by adding and mixing mildewproof, antibacterial and aromatic agents into the resin-solvent mixture, wherein the mildewproof and the antibacterial agents is a chemical solvent shown as:



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